

**Heavy Duty Thermocutter Pro250**, the package contains:

<p>Plug Type</p>	<p>CE AC 230V/50Hz Plug</p>
<p>R blade</p>	
<p>F blade</p>	
<p><b>Additional Blade Holders</b></p> <p>With the Additional Blade Holders, you can apply blades 3.1 4.1 11.1 14.1 on the Heavy Duty Thermocutter</p> <p><b>Attention:</b> When install Additional Blade Holders, please note that Black side should face to black side. The holders CANNOT touch each other!</p>	  <p><b>Warning: Wrong Installation</b></p>  <p><b>Right Installation</b></p> 
<p>Spared Fuses</p>	
<p>Handhold Body Holder</p>	  <p><b>F blade</b></p>

Clean Brush	
Hexagonal Wrench	

### Instruction of Heavy Duty Thermocutter PRO250

to clean laminated glass edges overflowed remains of EVA, PVB, SGP etc.

#### Technical Data:

CE Standard: AC 230V/50Hz

US Standard: AC 120V/60Hz

Power: MAX 250W

Temperature of Blades: Up to 500°C in seconds

#### Preparation:

- A) Select a Thermal Cutter blade corresponding to the cutting use.
- B) Loosen the knurled nut when device is cold.
- C) Insert each leg of the blade and tighten the knurled nuts. Make sure that the blade and the cutting head have optimal contact. If both legs of the blade are not properly installed, the unit will not heat up.
- D) Power on.

#### Cutting:

- A) Avoid direct short circuit between blade holders.
- B) Put the blade on the cutting material, press the switch and start cutting. It is recommended to have a try firstly with small piece of samples.
- C) If smoke develops during the cut, you are cutting too slow or the blade is too hot. This can be remedied by lowering the temperature and intermittently releasing the trigger during your cut. As the cutting resistance increases, depress the trigger again. The Thermal Cutter Pro 250 will reach the set temperature within seconds. You can accomplish your cut with minimal smoke using this process. Properly Cutting in this manner will also prolong the life of the knife.
- E) Clean the blade by brush.

#### Caution:

- A) Always operate the Thermal Cutter in well ventilated space.
- B) Never burn off the excess residue on the Thermal Cutter blade. The blades will over heated and be warped.
- C) Only operate Thermal Cutter when it is in contact with the insulation board
- D) Keep hot blades away from skin, clothing and other flammable materials.
- E) Allow blades to cool before handling. Thermal Cutter may cause injury or burns to exposed surfaces.

#### Contacts:

Peter Lin at CNC Ucolin Interlayer Technology Co., Ltd.

Mail: [cnc@cncglass.com](mailto:cnc@cncglass.com) Whatsapp&Mob: 0086-15013829504, WeChat: WECAN365